

**Garant****Indexable insert for turning CC.T 060204, for medium machining, Grade: HB725-1****Order data**

|              |                |
|--------------|----------------|
| Order number | 260142 HB725-1 |
| GTIN         | 4062406765910  |
| Item class   | 21G            |

**Technical description**

|                               |                      |
|-------------------------------|----------------------|
| Chip breaker                  | UM1                  |
| Number of changes/inserts     | 2                    |
| Tolerance                     | M                    |
| Corner radius                 | 0.4 mm               |
| Feed f                        | 0.05 - 0.5 mm/rev.   |
| Main application              | UNI                  |
| Cutting conditions            | slightly interrupted |
| Finishing/roughing assignment | Finishing            |
| Cutting depth $a_p$           | 0.2 - 4 mm           |
| Tool material                 | Carbide              |

|                                      |                              |
|--------------------------------------|------------------------------|
| Grade                                | HB725-1                      |
| ISO code indexable insert            | CCMT 060204                  |
| Cutting speed $v_c$ main application | 50 - 250 m/min               |
| Type of product                      | Indexable insert for turning |